Dr. Ambedkar College Deekshabhoomi, Nagpur Department Of chemistry

INDUSTRIAL VISIT to SUNFLAG STEEL PLANT, BHANDARA.

Visit Report

Date of Visit: 30/01/2019

A batch of 53 students of B.Sc., Department of Chemistry, Dr Ambedkar College, and three staff coordinators, Mrs. Dr. Dhanshree Borikar, Dr V M Shivankar and Prof N G Telkapalliwar visited Sunflag Steel Industry at Bhandara on 30.1.2019. Sunflag Iron and Steel Co. Ltd. is a prestigious unit of the SUN FLAG GROUP.

About SUN FLAG Industry:

The plant is located in the central part of India at Bhandara, Maharashtra & it is 70 Kms from Nagpur. The plant has a capacity to produce 500,000 tonnes per annum of high quality special steel using liquid pig iron and sponge iron as basic inputs.

The main processes at the plant are, Iron making (Mini Blast Furnace, Sponge Iron Plant, Sinter plant), Steel Making, Continuous Casting, Rolling Mills, Heat Treatments, Bright Bar Making, Inspection, Quality Assurance. An HR division Manager Mr. Virendra Maske and HR trainer Mr. Umesh Balpande addressed the students and introduced about Sunflag and it's Japanese collaboration. He explained about the functioning of this Unit and later showed a video also. He also warned the students how to reach a safe assembly point if any accident happens in the unit during visit.

During this session, students interacted with him very effectively. Particularly about the chemicals used behind steel and iron production. He mainly focused on the storage of the raw materials.

Sunflag steel was incorporated as a Public Ltd Company in the year 1989. Started as a Spring Steel producer, the company has been continuously upgrading its Manufacturing and Quality Assurance Facilities. The company acquired technical skills to produce variety of steel grades conforming to various national & international requirements.

Products are available in various profiles – Round Bars, Round Cornered Squares in straight bars, Round & Hexagonal wire Rods as coils, Hexagonal and Flat sections straight bars, as well as Bright Bars.

These products are mainly used for manufacture of Automotive Transmission Gears, Drive Shafts, Steering System, Bearings, Exhaust System and Engine Components through hot forging, cold forming and machining operations. Their products also being supplied to Indian Railways, Ordnance Factories, Power Sectors & other General Engineering areas for manufacture of critical application components.

After this students visited the Chemical Laboratory and R&D unit of the plant, where various tests were performed in the testing Laboratory. Students learned there working of Scanning Electron Microscope (SEM) and Ultrasonic Immersion Testing. Mr. Amol Kubde, Head R&D unit explained all the functioning of this unit. Students also visited the Iron making and steel making process in blast furnace, casting and rolling mills. Pure steel is prepared in the plant. Some other important metal sheets for vehicles also prepared in this plant. Maximum prepared materials are being exported from this plant. The plant has mini blast furnace, electric arc furnance, Casting unit, etc. Students also visited the Heat treatment plant and quality assurance testing Laboratory. Company manufacturing Carbon steels, spring steels, micro-alloy steels and stainless steels.

This visit was highly useful for the students in terms of practical knowledge about the steel and iron production and will also be helpful for students to find placement opportunities in such industries.



DR. AMBEDKAR COLLEGE

NAAC REACCREDITED WITH 'A' GRADE COLLEGE WITH POTENTIAL FOR EXCELLENCE

DEEKSHABHOOMI, NAGPUR-440 010. (M.S.) PH.: 9579755443 E-MAIL . dacn_ngp@rediffmail com

28/01/2019

To, Head, HR Division, Sunflag Industries. Bhandara, Maharashtra.

Subject: Industrial visit of Undergraduate students Chemistry on 30/01/2019.

We introduce ourselves as one of the leading educational institutions in Central India Dear Sir, offering courses in Science, Arts, Commerce and Law faculties.

As per the syllabus of Nagpur University the undergraduate students in Chemistry are

required to visit different industries and laboratories. To get acquainted with the steel industry, its R & D functioning students of Chemistry

from our College intend to visit your esteemed industry.

I sincerely hope you will permit them provide assistance in getting acquainted with the functioning of your industry for their academic benefits. We assure you our students will maintain complete discipline.

Thanking you in anticipation.

Yours Sincerely

PRINCIPAL DR. AMBEDKAR COLLEG NAGPUR

Copy to: In charge of Industrial Visit: 1. Dr. Mrs. D. M. Borikar. 2. Dr. V. M. Shivankar. 3. Prof. N G Telkapalliwar. 4. Mr. Manoj Neralwar

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Dr. Ambedkar College, Deekshabhoomi, Nagpur. Industrial Visit of B.Sc. Students

SUNFLAG STEEL INDUSTRY, Bhandara, Maharashtra.
Date: 30/01/2019

Tour Coordinator and Teacher Incharge :

Dr. Mrs. D M Borikar Dr. V. N

Dr. V. M. Shivankar

Prof .N. G. Telkapalliwar

Sr.No.	Name	Contact No.	Signature
1	Ms. Priyanka Nagpure	7218087807	O Dec
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16	Ms. Payal Talekar	8007695210	(Pe le bech
17	Ms. Prachi Bopche	9527829671	O Bus
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21	Ms. Nivedita Raut	7058242977	(O) Paul
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27	Mr. Pranay Meshram	9096907921	Jan.
28	Mr. Prajak Wankhede	7743898388	Prisel.
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39	Mr. Prajwal Patil	7058285415	Jat 1
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45	Mr. Ashutosh Atram	8390952140	- Beau
46	Mr. Dheeraj Gedam	8999670517	55 W
47	Ms. Heena Bal	9172425524	Heena
48	Ms. Sonam Jain	9172799396	Jain
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50	Ms. Rupal Meshram	8237570498	Pupel Norms
51	Ms. Shivani Sahare	7447376455	Sisehare
52	Ms. Ishwari Chaudhari	8380932541	BUSA

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30/01/2019

Photographs During Visit

























